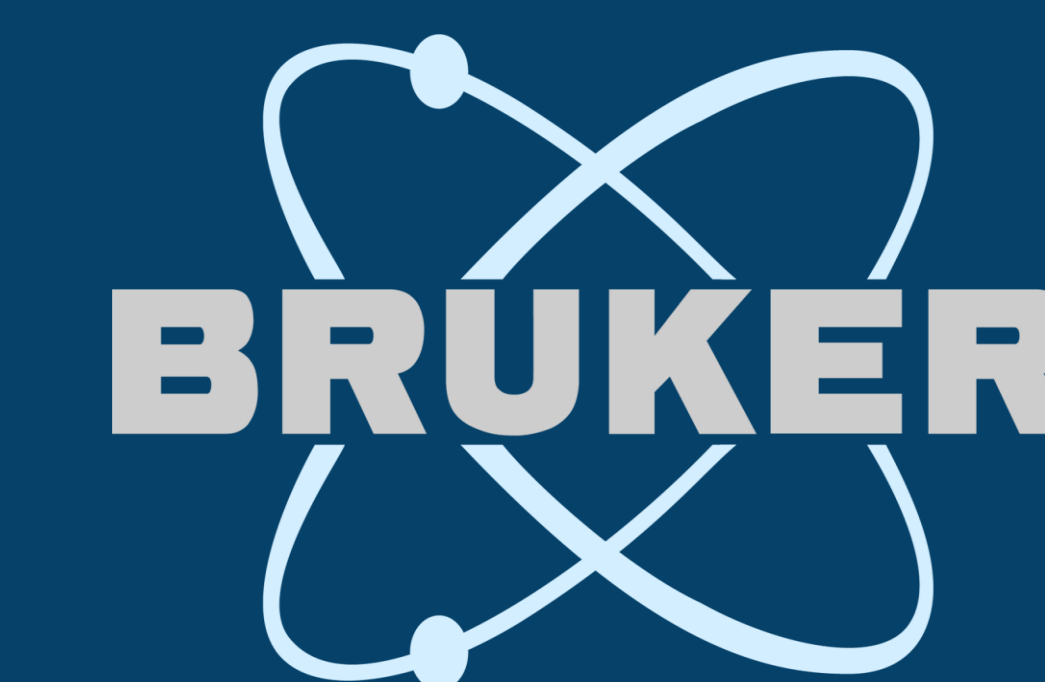


# Graphical Data Analysis and Sample Comparison of Complex Mesophase Pitches



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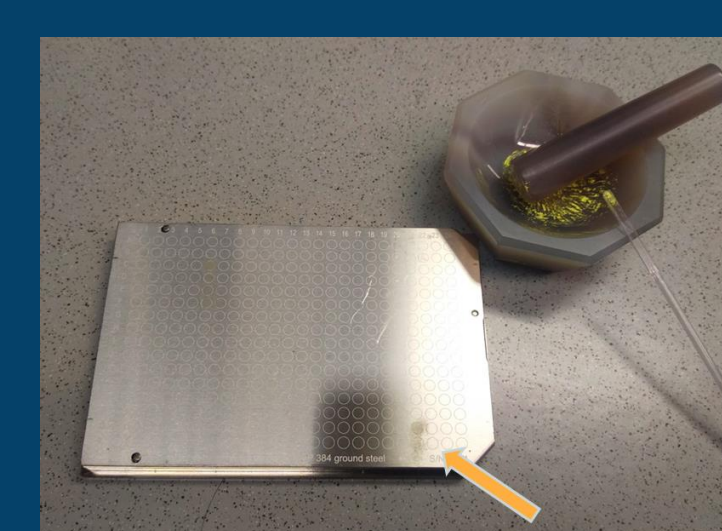
## Mesophase Pitch:

- Mesophase pitch develops during the thermal treatment of pitches containing different planar aromatic molecules
- Molecular components are polynuclear aromatic compounds (think PAH) with planar configurations generated by condensation of lower molecular weight components from the isotropic phase
- No extensive structural rearrangement is required during graphitization, mesophase's orientational order is crucial to produce high quality carbon fiber
- Using mesophase pitches from model compounds has recently gained ground
- Difficulty of high quality, tailored production of carbon materials arises from:
  - incomplete understanding of the underlying reaction mechanisms during processing
  - insufficient compositional and structural knowledge of the raw pitches, the critical intermediates and the final products

## Autoflex maX



## Solid Sample Preparation



## Sample Preparation:

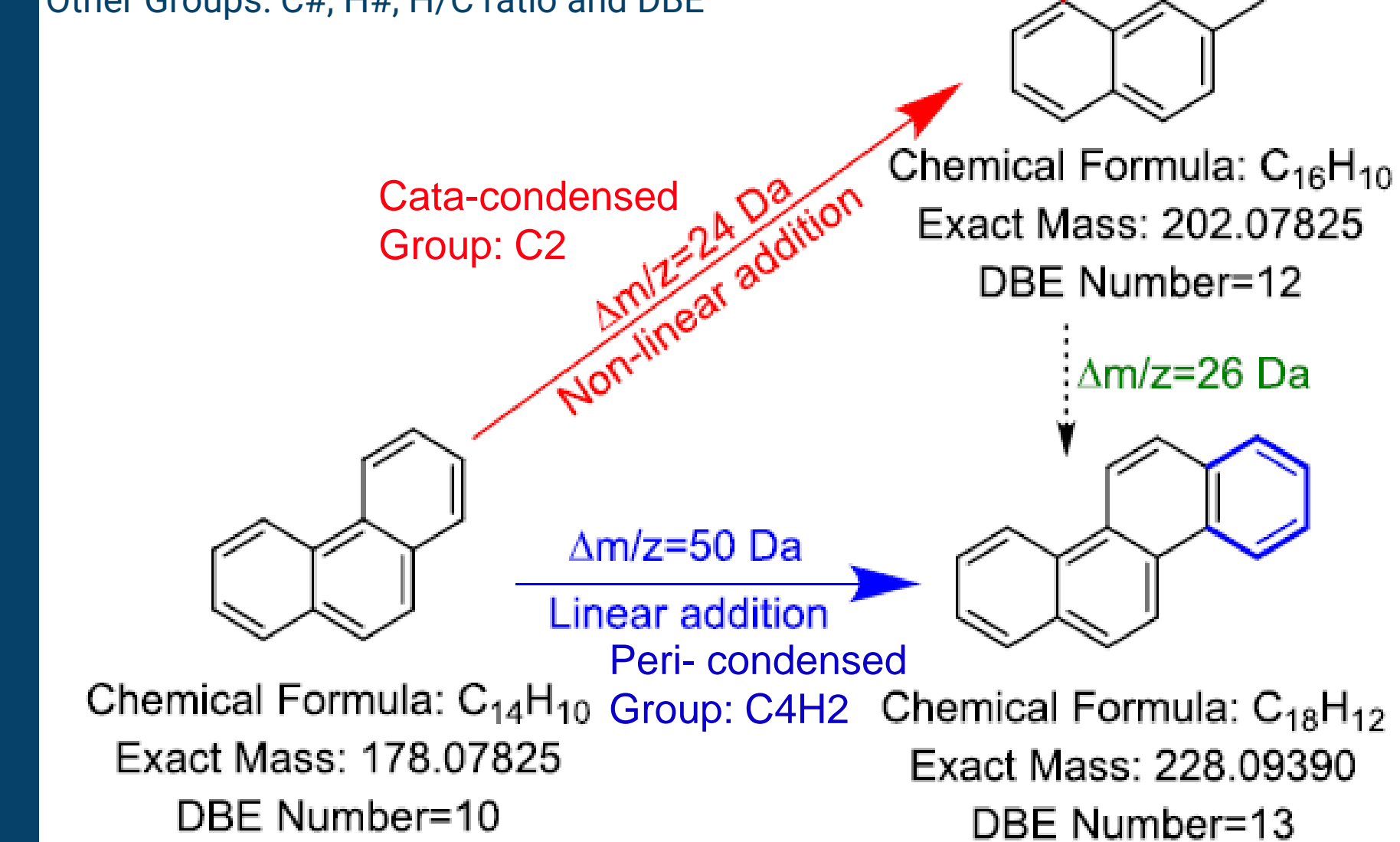
- Grind a small amount of the solid sample on the target surface using a spatula
- Scrape off excess leaving a thin layer on the target
- Unused solid was blown off with clean compressed air

## Data Processing:

- Graphical data analysis was accomplished using Investigator from Sierra Analytics

## Examples of Important Mass Differences - Groups

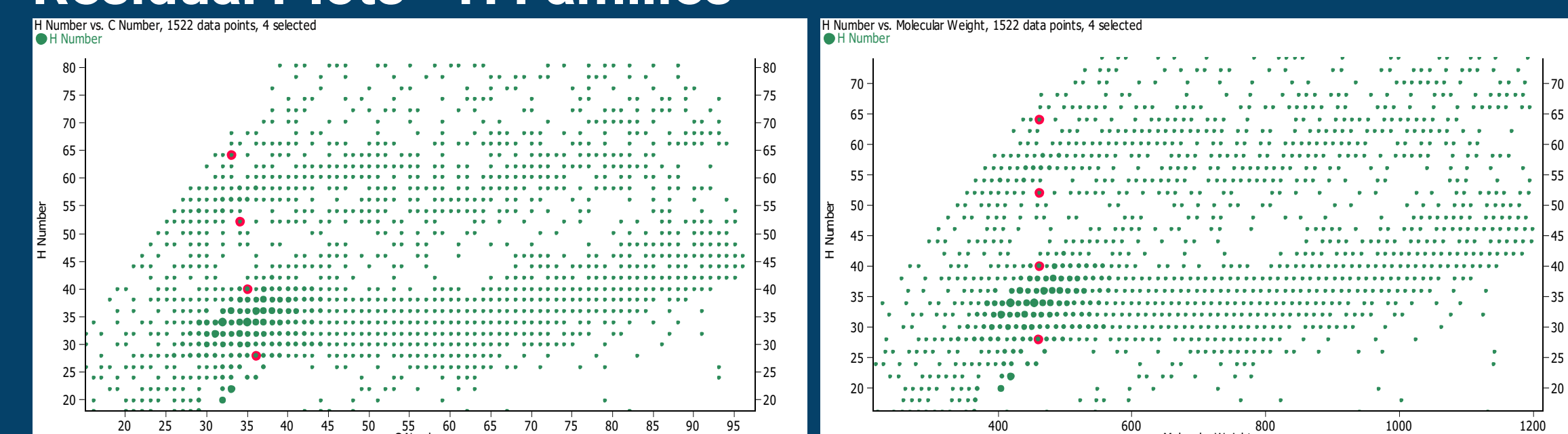
Other Groups: C#, H#, H/C ratio and DBE



Examples of linear and non-linear addition of benzene rings to the aromatic core with corresponding mass differences.

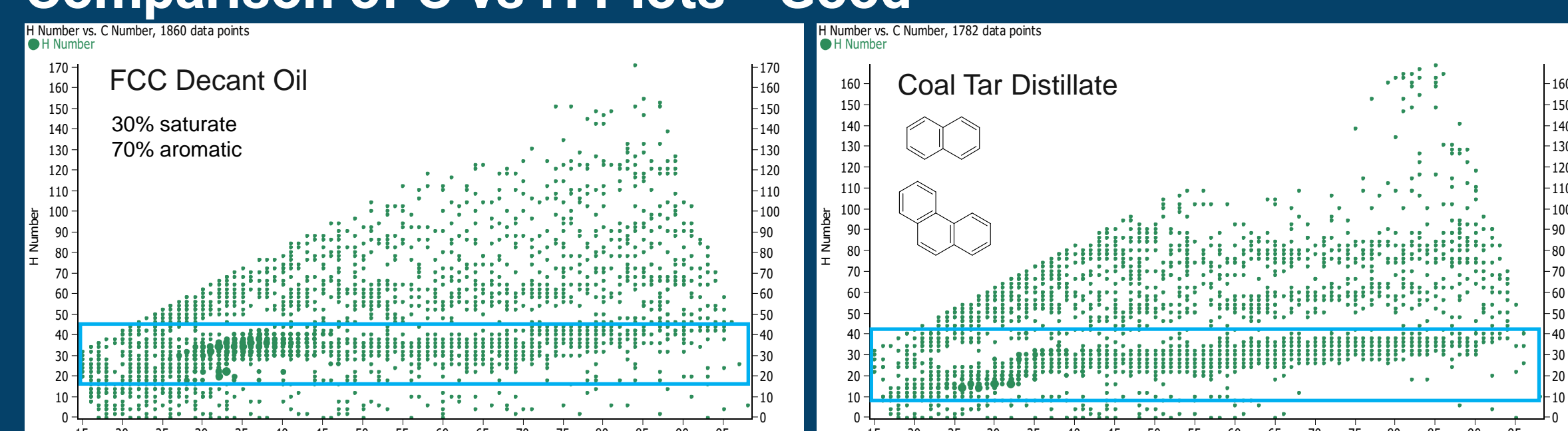
Molecular characterization of large polycyclic aromatic hydrocarbons in solid petroleum pitch and coal tar pitch by high resolution MALDI TOF MS and insights from ion mobility separation. Wen Zhang, Jan T. Andersson, Hans Joachim Röder, Klaus Müllen

## C vs H or MW vs H Plots Display the Data Similar to the Residual Plots - H Families

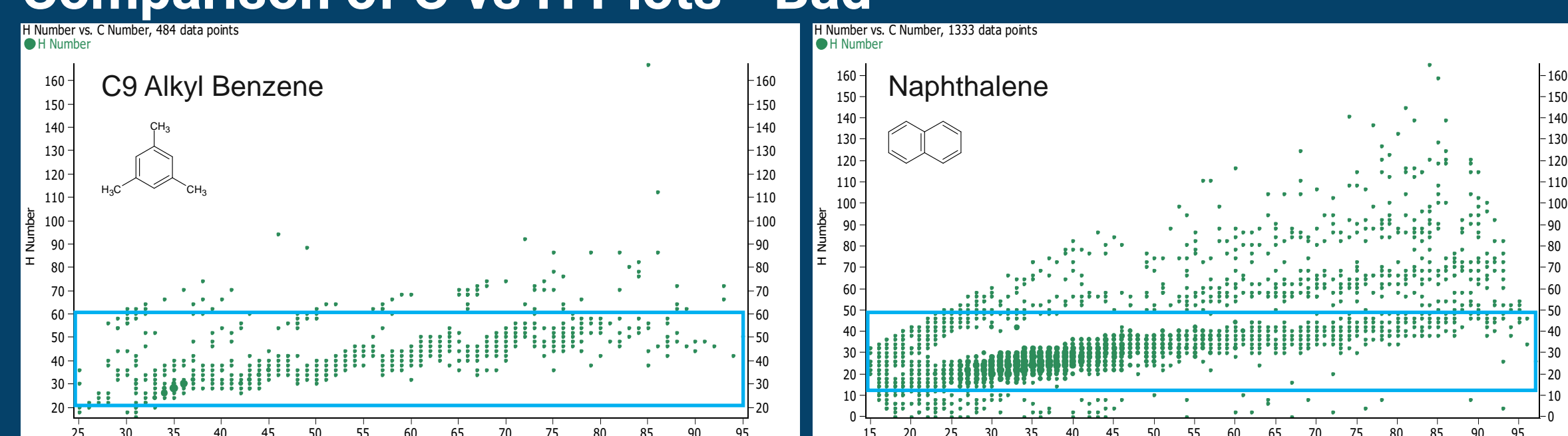


- C vs H
- H increasing by 12 going up
- C decreasing by 1 to the left
- MW vs H
- H increasing by 12 going up
- The line is vertical because the mass differs only in the decimal place

## Comparison of C vs H Plots - Good



## Comparison of C vs H Plots - Bad



- The good samples have a longer continuous carbon skeleton with little change in the hydrogen count
- Lower hydrogen to carbon ratio indicative of high percentage of aromatic structure
- Presence of some methyl (CH<sub>3</sub>) groups as side chains
- Higher proportion of aromatic rings versus alkyl substituents
- Presence of a highly fused non-flexible aromatic structure
- The bad samples have either no continuous carbon skeleton or increasing hydrogen count with increasing carbon
- Higher hydrogen to carbon ratio indicative of lower percentage of aromatic structure
- Presence of higher number of methyl (CH<sub>3</sub>) groups as side chains and lower aromatic rings
- Presence of linear flexible structure

## Good ☺

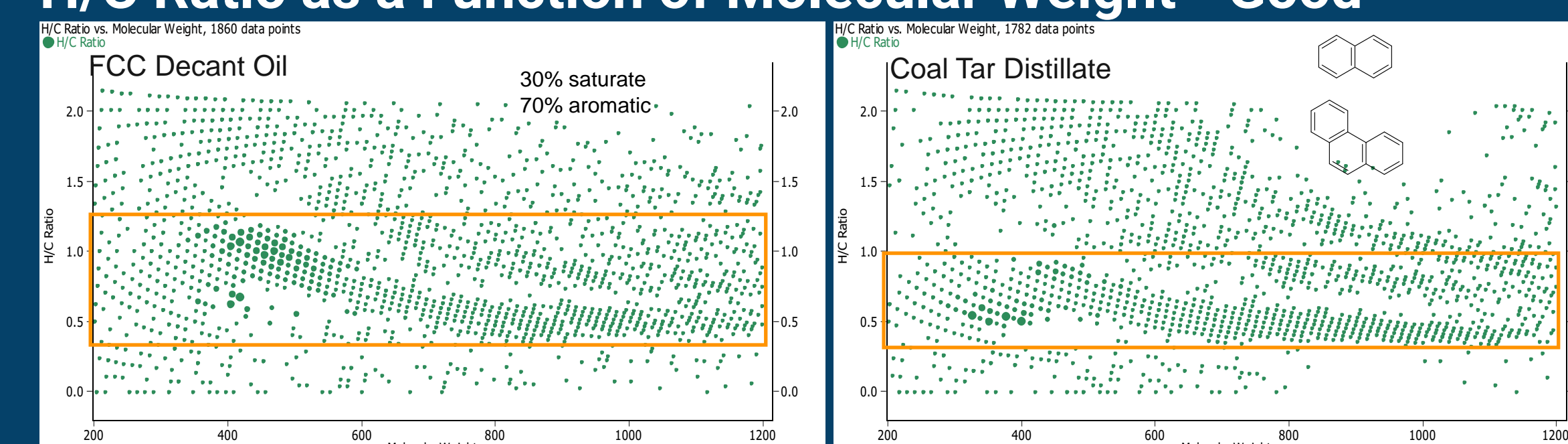
FCC Decant Oil					Coal Tar Distillate				
Mass	Calculated	Mass	Formula	Relative Frequency	Mass	Calculated	Mass	Formula	Relative Frequency
24.00174	24	24	C2	100	24.00103	24	24	C2	89
12.00349	12	12	C	97	26.00611	26.01565	26.01565	C2H2	85.6
26.01017	26.01565	26.01565	C2H2	91.9	50.00722	50.01565	50.01565	C4H2	80.9
50.01308	50.01565	50.01565	C4H2	88.1	12.00171	12	12	C	67.6

## Bad ☹

C9 Alkyl Benzene					Naphthalene				
Mass	Calculated	Mass	Formula	Relative Frequency	Mass	Calculated	Mass	Formula	Relative Frequency
11.99771	12	12	C	67.4	12.00239	12	12	C	97.9
26.01267	26.01565	26.01565	C2H2	53.8	24.00564	24	24	C2	94.3
23.99977	24	24	C2	22.9	26.0056	26.01565	26.01565	C2H2	91.7
50.01083	50.01565	50.01565	C4H2	6.1	50.0109	50.01565	50.01565	C4H2	87.4

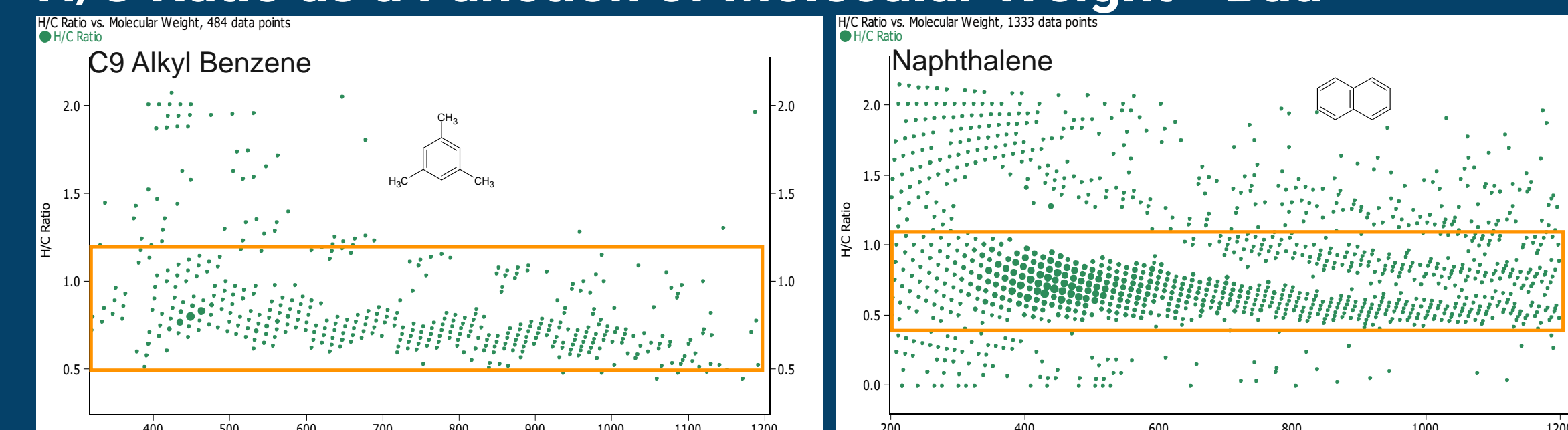
- If we use graphical and statistical analysis to investigate these types of samples, it could be possible to determine more about the microstructure, faster.
- Screen materials before test spinning
- If we add in CCS values and higher resolution mass accurate data (TIMS-TOF), then we would have definitive information about how the molecule is connected – long flexible chains or highly conjugated ring systems (PAH) while distinguishing isomers
- We need to collect as much MS data as possible and start mining the data differently to fully understand what we observe – patterns
- Feed this data to AI/ML

## H/C Ratio as a Function of Molecular Weight - Good



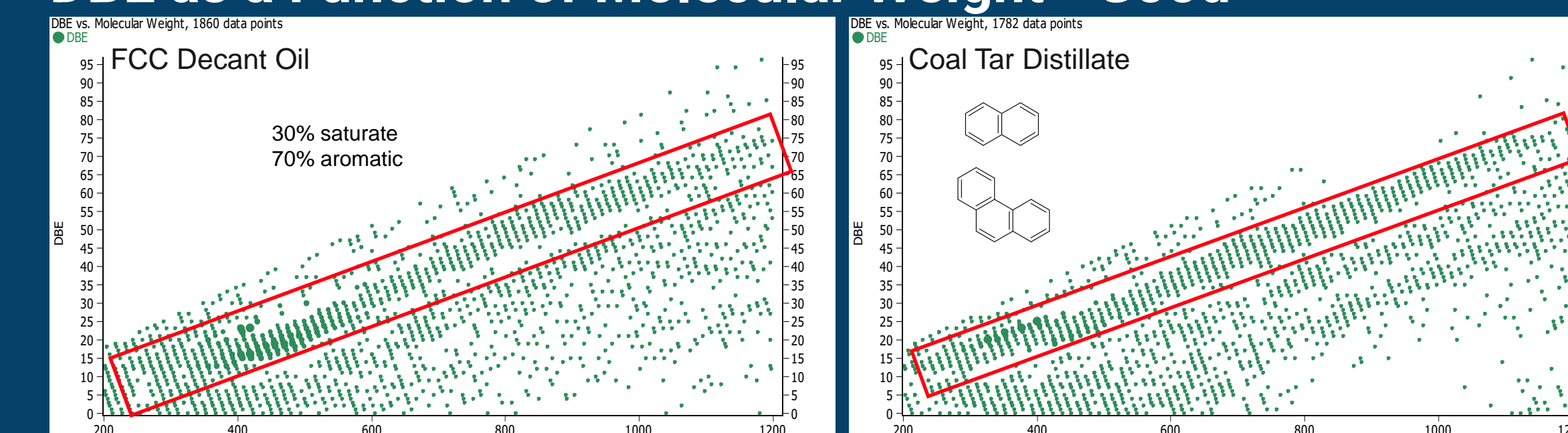
- The good samples have a steep decline in H/C in the in the main distribution as well as going to higher masses

## H/C Ratio as a Function of Molecular Weight - Bad



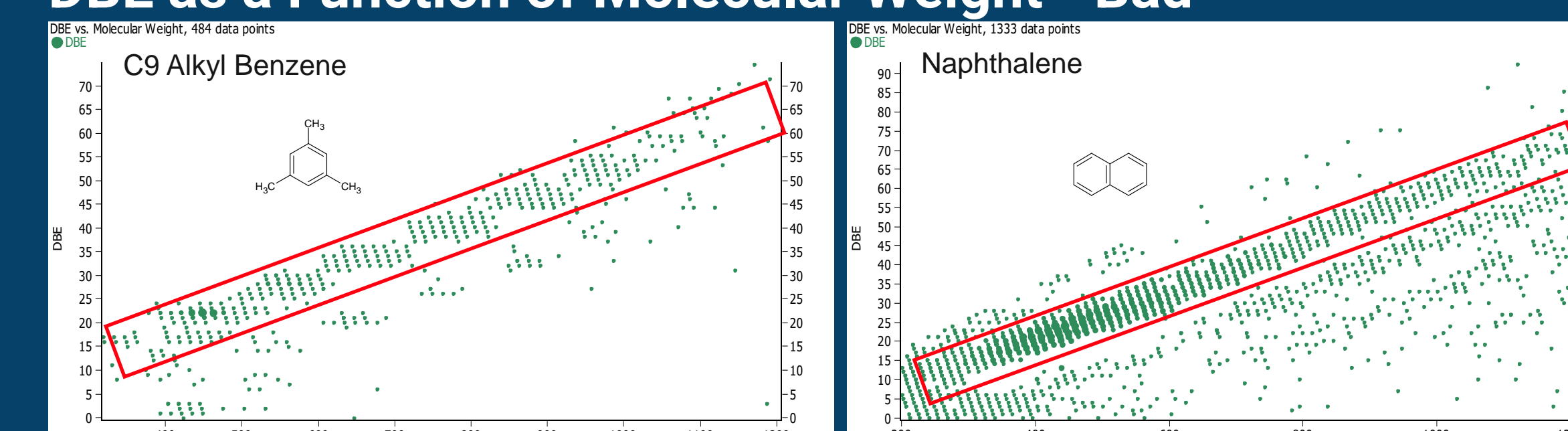
- The bad samples have more methyl additions and no sharp decline in the H/C in the main distribution or at higher MW

## DBE as a Function of Molecular Weight - Good



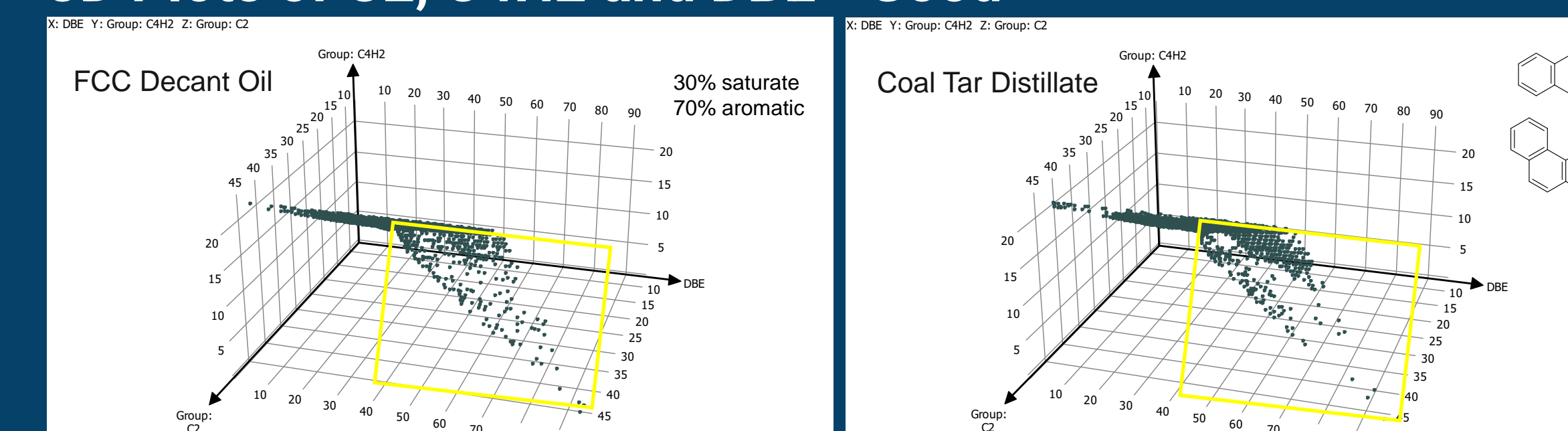
- The good samples have a steep increase in DBE in the in the main distribution as well as going to higher masses

## DBE as a Function of Molecular Weight - Bad



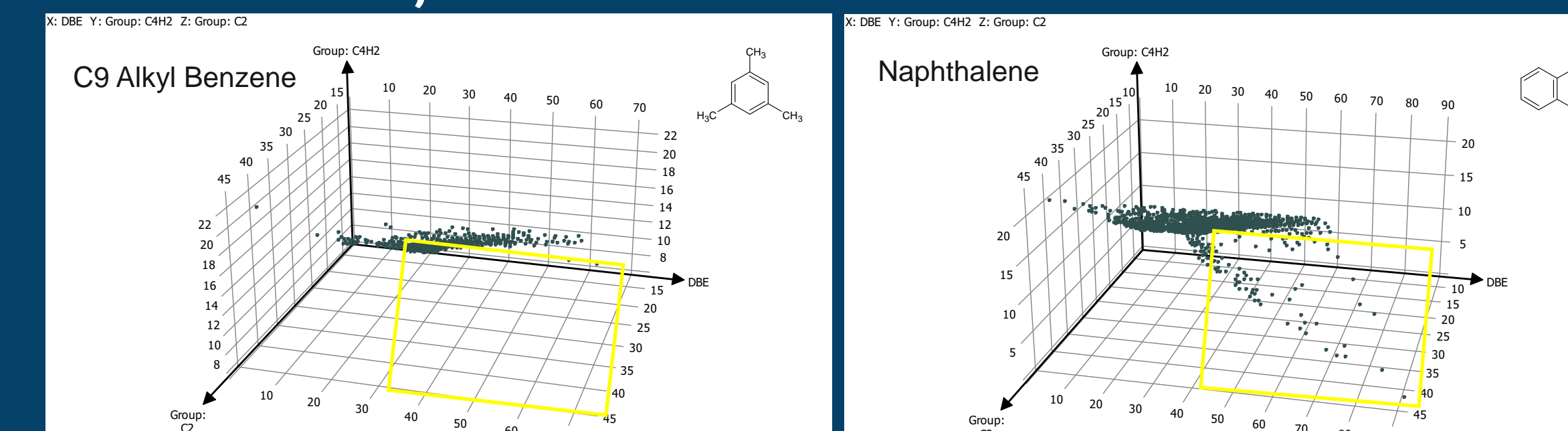
- The bad samples have less steep increase in DBE in the main distribution as well as going to higher masses

## 3D Plots of C2, C4H2 and DBE - Good



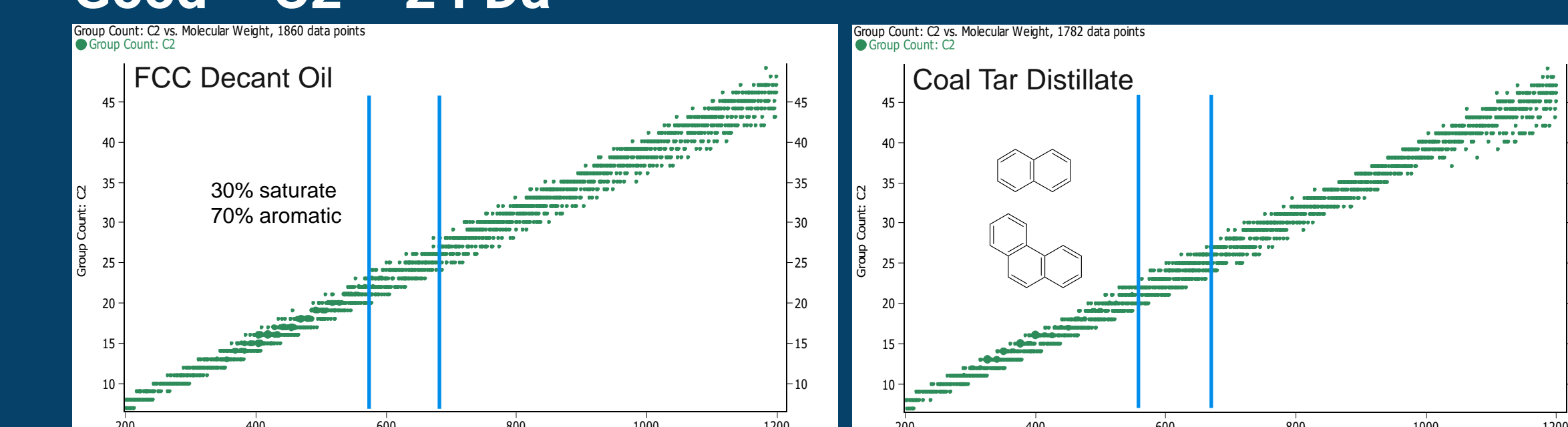
- The good samples have a significant increase of DBE when adding C4H2 then C2

## 3D Plots of C2, C4H2 and DBE - Bad

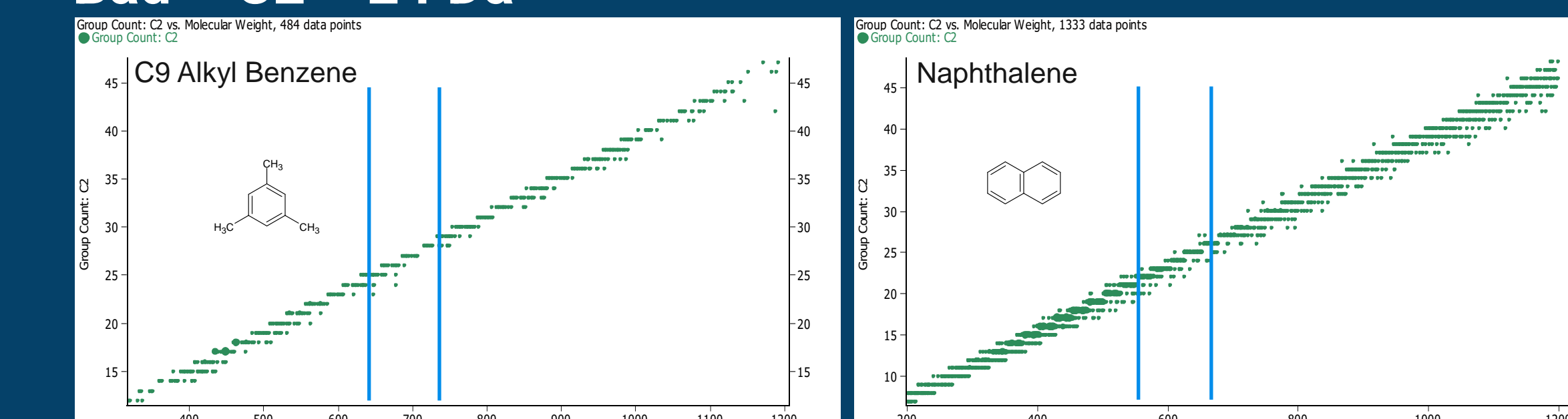


- The bad samples have very little to no increase of DBE when adding C4H2 then C2

## Mass Differences as a Function of Molecular Weight - Good - C2 = 24 Da

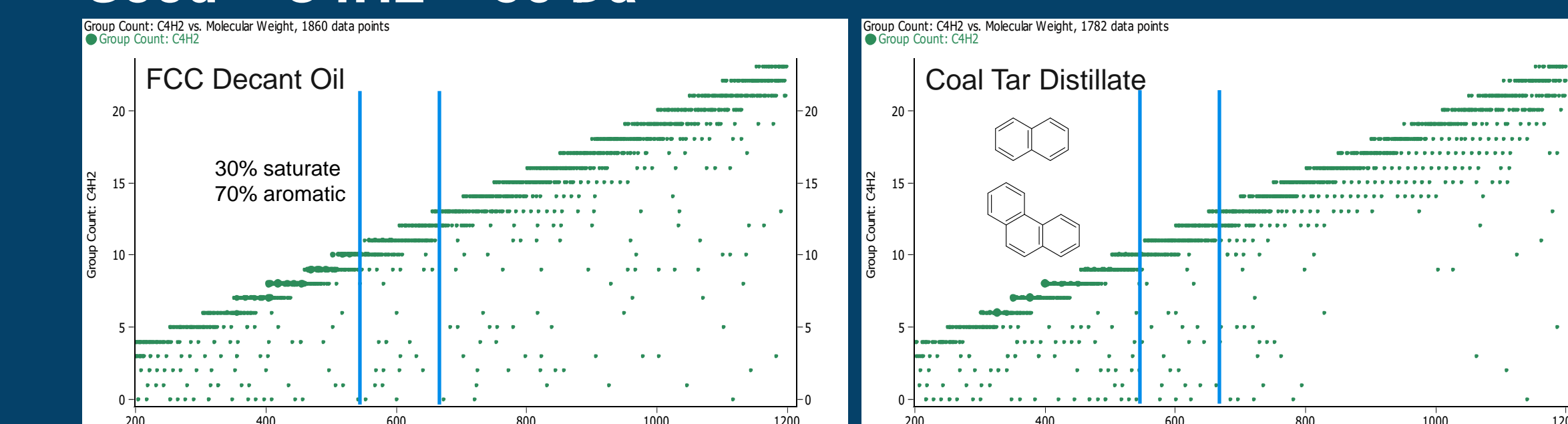


## Mass Differences as a Function of Molecular Weight - Bad - C2 = 24 Da

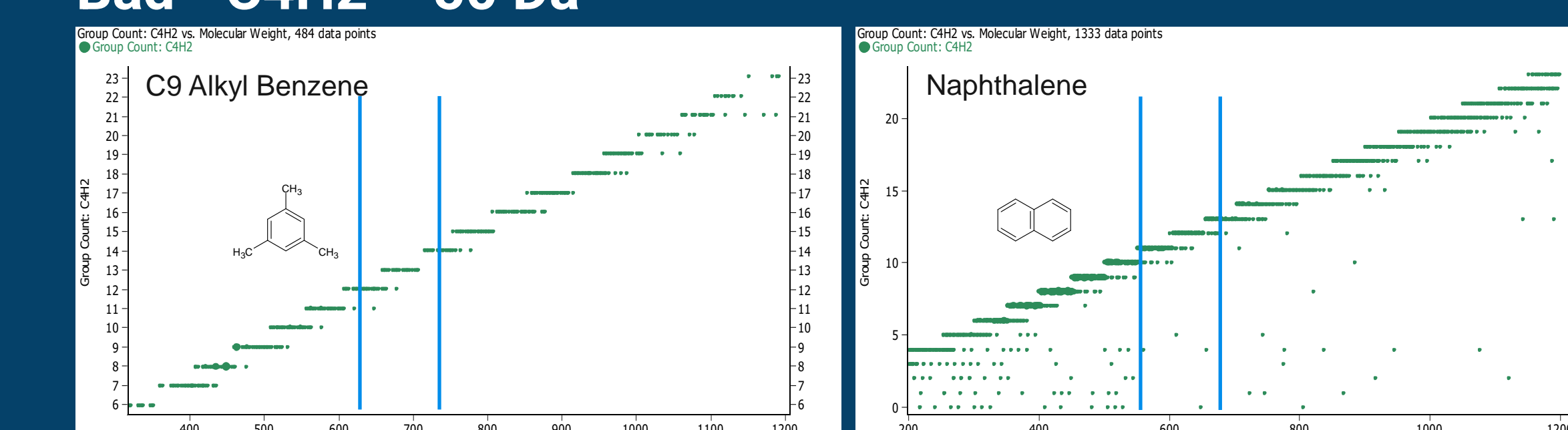


- The good samples show more additions of 24 Da (more Cata-condensed structures) as a function of MW when compared to the bad samples

## Mass Differences as a Function of Molecular Weight - Good - C4H2 = 50 Da

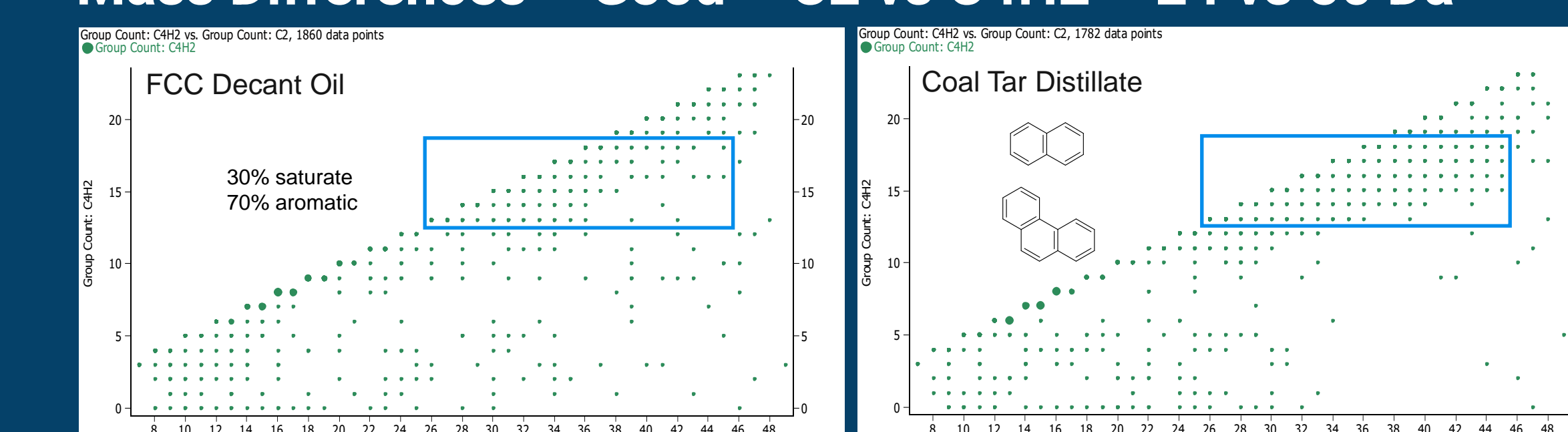


## Mass Differences as a Function of Molecular Weight - Bad - C4H2 = 50 Da

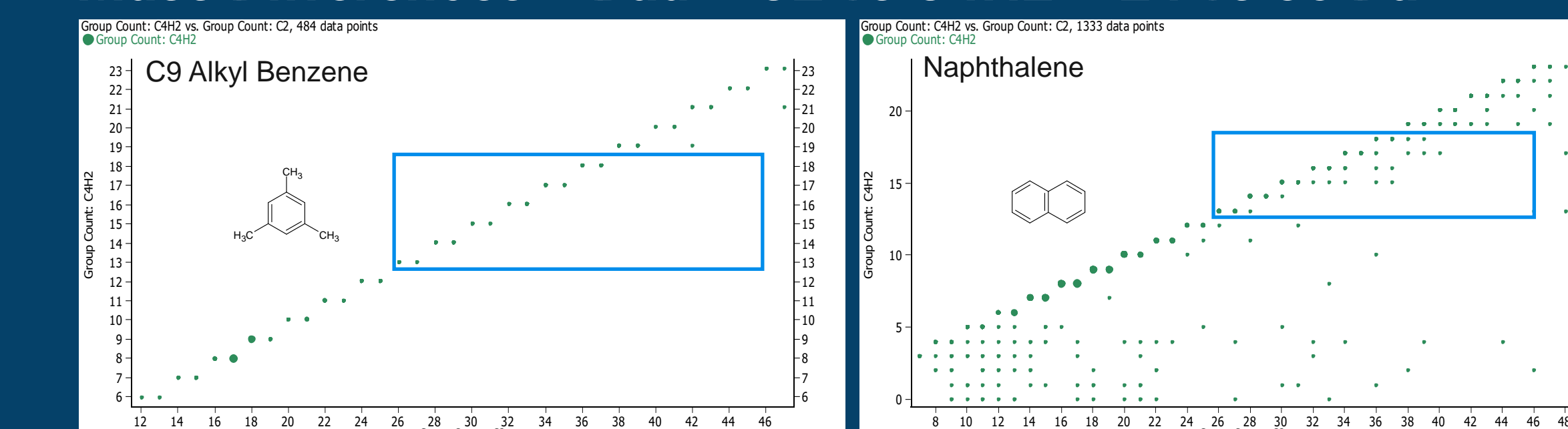


- The good samples show more additions of 50 Da (more Peri-condensed structures) as a function of MW when compared to the bad samples

## Mass Differences - Good - C2 vs C4H2 - 24 vs 50 Da



## Mass Differences - Bad - C2 vs C4H2 - 24 vs 50 Da



- The good samples show more additions of 24 and 50 Da (more Cata- and Peri-condensed structures) when comparing C2 vs C4H2
- The molecules in the good samples are condensing using both additions to form planar highly conjugated molecules